

# REQUEST FORM

## EXTERNAL AND INTERNAL TAPER ROLLER BURNISHING TOOL

### Contact details

Company	E-mail
Contact	Phone

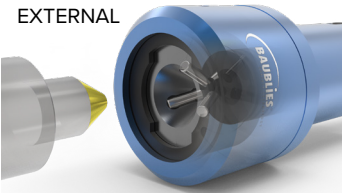
For the application please always send us a workpiece drawing.

### Information on the material

Material	Strength (N/mm <sup>2</sup> )	Hardness (HRC)
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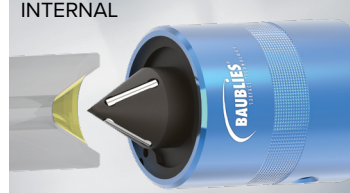
### Requirements

EXTERNAL



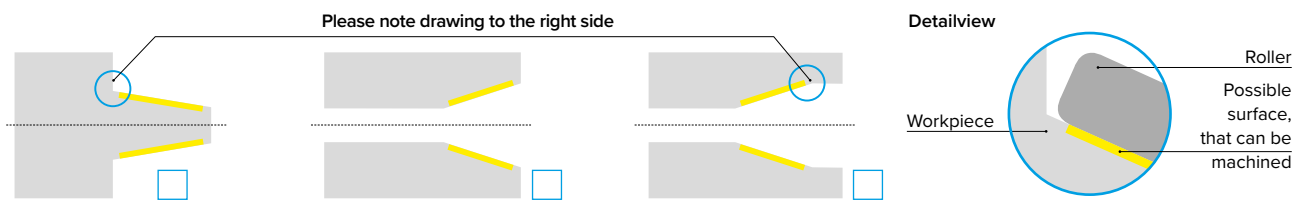
■ Shape and position errors cannot be compensated.

INTERNAL



### Application

Which surface quality is to be achieved?	Rz	μm	Ra	μm	Other	μm
Which surface quality can be achieved in the pre-process?	Rz	μm	Ra	μm	Other	μm
Which surfaces are to be machined?						



Which pre-processing method is used before roller burnishing?

Turning  
  Grinding  
  Other process

On which machine is the tool to be used?

Which toolshank/fixture is required?

Are there any other requirements for the tool? If yes, please fill out:

Length max.   
 Diameter max.   
 Weight to max.   
 Others

Which coolant is used?  
 Oil  
 Emulsion  
 Others

### Other comments

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